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VTM & High-Flow Dispenser Tolerances for 100-Gallon Provers

Table 1: Accuracy Classes and Tolerances for VTMs (Vehicle Tank Meters)							
Accuracy Class	Application	Acceptance Tolerance	Maintenance Tolerance	Special Test Tolerance*			
0.3	Petroleum products delivered from large capacity devices [flow rates over 115 L/min (30 gpm)], including motor fuel devices	0.15% 35 CI	0.3% 69 CI	0.45% 104 CI			

Table 2: Accuracy Classes and Tolerance for Liquid Measuring Devices (High Flow Dispensers) Covered in NIST Handbook 44, Section 3.30							
Accuracy Class	Application	Acceptance Tolerance	Maintenance Tolerance	Special Test Tolerance			
0.3	Petroleum products delivered from large capacity devices [flow rates over 115 L/min (30 gpm)], including motor fuel devices	0.2% 46 CI	0.3% 69 CI	0.5% 115 CI			
0.5	Petroleum products delivered from small capacity motor fuel devices [flow rates between 4 L/min (1 gpm) and 115 L/min (30 gpm)]	0.3% 69 CI	0.5% 115 CI	0.5% 115 CI			

Product Depletion Test

The difference between the test result for any normal test and the product depletion test shall not exceed 0.5% of the volume delivered in one minute at the maximum flow rate marked on the meter for meters rated higher than 380 L/min (100 gpm) or 0.6% of the volume delivered in one minute at the maximum flow rate marked on the meter for meters rated 380 L/min (100 gpm) or lower. Test drafts shall be of the same size and run at approximately the same flow rate.

*The result of the product depletion test may fall outside of the applicable test tolerance as specified in Table 1.

Product Depletion Test Results						
Max GPM Rating	Tolerance %	Tolerance Cubic Inches (From Normal Test Result)				
300	0.5%	347				
250	0.5%	289				
200	0.5%	231				
150	0.5%	173				
100	0.6%	139				
60	0.6%	83				
30	0.6%	42				